



Geon™ Vinyl Rigid Extrusion 87150

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Profiles		
Agency Ratings	• NSF STD-51		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.44	1.44	ASTM D792
PVC Cell Classification	16344	16344	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	392000 psi	2710 MPa	ASTM D638
Tensile Strength ² (Yield)	6080 psi	41.9 MPa	ASTM D638
Flexural Modulus	366000 psi	2520 MPa	ASTM D790
Flexural Strength	10500 psi	72.1 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	21 ft·lb/in	1100 J/m	
Across Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	16 ft·lb/in	870 J/m	
Flow : 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	13 ft·lb/in	700 J/m	
Drop Impact Resistance			ASTM D4226
73°F (23°C) ³	1.18 in·lb/mil	52.5 J/cm	
73°F (23°C) ⁴	2.42 in·lb/mil	108 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	83	83	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	166 °F	74.4 °C	
CLTE - Flow	3.6E-5 in/in/°F	6.5E-5 cm/cm/°C	ASTM D696
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.030 in (0.75 mm), ALL	V-0	V-0	
0.07 in (1.9 mm), ALL	5VA	5VA	
CSA Flammability ⁵			
27.6 mil (701.0 µm)	V-0	V-0	
28.7 mil (730.0 µm)	5VA	5VA	
Additional Information	Typical Value (English)	Typical Value (SI)	
Ease of Sizing	Good	Good	

Note: NSF listings are obtained on specific colors. Contact PolyOne for the latest listing of approved colors for this product.

Note: The Cell Classification was determined using the notched Izod test with injection molded samples.

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Procedure A, C.125 Dart

⁴ Procedure B, C.125 Dart

⁵ All Colors



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